



Food Allergen Management in Foodservice

A Best Practice Guideline

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Background Standards

In managing food allergies in health care foodservices there are overarching practices that are required as per the Food Standards Code (FSANZ) that will inform and support the process of identifying, assessing, managing and auditing the risk of food allergies in the food service.

These include – Food Standards Australia & New Zealand (Chapter 1 – Food Allergen Labelling - A food allergy occurs when a person's immune system reacts to allergens that are harmless to other people. Most food allergies are caused by peanuts, tree nuts, milk, eggs, sesame seeds, fish and shellfish, soy and wheat. These must be declared on the food label, whenever they are present in food as ingredients (or as components of food additives or processing aids), however small the amounts present. Mandatory declaration of certain substances (allergens) in food (1). The presence in a food of any of the substances listed in the Table...., must be declared when present as – (a) an ingredient; (b) an ingredient of a compound ingredient; (c) a food additive or component of a food additive; (d) a processing aid or component of a processing aid. (2) The presence of the substances listed in the Table must be (a) declared on the label on a package of the food; (b) where the food is not required to bear a label – (i) declared on or in connection with the display of the food; or (ii) declared to the purchaser (consumer) upon request; or (c) displayed on or in connection with food dispensed from a vending machine.

Foods & ingredients to be declared (using these names):

Almond	Lupin	Pistachio	
Barley *	Macadamia	Rye *	
Brazil Nut	Milk	Sesame	
Cashew	Mollusc	Soy, Soya Soyabean	
Crustacean	Oats *	Sulphites **	
Egg	Peanut	Walnut	
Fish	Pecan	Wheat	
Hazelnut	Pine Nut		
* Parloy Cate and Dye must be declared if they contain gluton			

^{*} Barley, Oats and Rye must be declared if they contain gluten

Food Standards Australia & New Zealand (3.2.1 - a food business must have a food safety program if serving food to vulnerable populations <math>(3.3.1 + a food business must have a food safety program if serving food to vulnerable populations <math>(3.3.1 + a food business) and must systematically examine allfood handling operations in order to identify the potential hazards, must comply with the food safety program and must ensure the FSP is audited by a food safety auditor at the frequency recommended for the food business.)

Food Standards Australia & New Zealand (3.2.2 – Food Safety Practices & General Requirements - sets out specific food handling controls related to the receipt, storage, processing, display, packaging, transportation, disposal and recall of food. Other requirements relate to the skills and knowledge of food handlers and their supervisors, the health and hygiene of food handlers, and the cleaning, sanitising and maintenance of the food premises and equipment within the premises. If complied with, these requirements will ensure that food does not become unsafe or unsuitable.

^{**} Sulphites must be declared when added in amounts equal to or more than 10 milligrams per kilogram of food

	Meal process	Risk Management	Evidence	Audit verification
	Admission	 Patient/resident/relative asked if any food or potential allergies/ intolerances Allergen status noted in patient chart/admission documentation Communication to nurse completing admission screening 	NSQHS <i>Std 5</i> Comprehensive Care <i>Action</i> 5.10 (Screening of Risk) NSQHS <i>Std 6</i> Communicating for Safety <i>Action</i> 6.07 (Clinical Handover)	Documentation in patient chart noting food allergen/intolerance or follow local process for inclusion of an allergen statement.
NOTIFICATION	Meal ordering	 Admitting nurse adds food allergy to patient diet list (kitchen rung if diet list change deadline expired) Food allergy noted on patient's bed board/bed notes Referral made to dietitian 	NSQHS <i>Std 5</i> Comprehensive Care Action 5.10 (Screening of Risk) NSQHS <i>Std 6</i> Communicating for Safety Action 6.07 (Clinical Handover)	Allergy noted on patient diet list before first meal order. Phone call noted in communication log of diet office.
ON	Diet/Menu Office	 Allergy noted in menu management system Allergy diet request communicated to cooks Dietitian notified Appropriate menu card submitted for next meal 	NSQHS Std 6 Communicating for Safety Action 6.07 (Clinical Handover)	Allergy is noted in the menu management system on date of admission/ allergy noted on menu board in kitchen. Noted in cooks communication book/diet list

	Meal process	Risk Management	Evidence	Audit verification
SOURCING	Food contracts management	 Use a trusted supplier who can provide validation of "allergen free" or "low allergen/intolerance" All food contracts include minimum criteria for allergen declaration and standard PIF (product information form). Include requirement for all PIFS to be current with supplied product. All food contracts include the requirement for no substitutions without prior notification and approval. 	Food Standards Australia & New Zealand 3.3.1 Food Standards Australia & New Zealand (Mandatory Advisory Statements 1.2.3 – foods for catering purposes that are exempt from carrying a label, the advisory statement must be provided in documentation accompanying the food)	All items are purchased from a registered supplier under contract arrangements. A PIF exists for all manufactured products with analytical verification for allergen free claim from suppliers. All substitutions have been notified and communicated and documented.
	Receival & product checking	 Items are checked for correct product, brand and use by date as per FSP. Products are checked for ingredient currency against PIF. 	Food Standards Australia & New Zealand (Mandatory Advisory Statements 1.2.3 – foods for catering purposes that are exempt from carrying a label, the advisory statement must be provided in documentation accompanying the food)	All items have a receival log entry noting temperature if appropriate and use by date/batch number and are signed by the receiving officer. Ingredients checked against PIF and any variations are noted and communicated.

	Meal process	Risk Management	Evidence	Audit verification
	Storage Meal Preparation	 Identify foods required (check stored appropriately as per allergen storage in FSP) and check ingredient labels. Pre-plated allergy meal covered and stored appropriately as per FSP until delivery. Preparation bench cleaned as per 	Food Standards Australia & New Zealand (Std 3.2.2 – when storing food, store the food in such a way that it is protected from the likelihood of contamination) Food Standards Australia & New Zealand	No non-conformances re storage of allergen free food noted or if noted, appropriate corrective action taken, recorded and signed. Cleaning schedule completed and
SEGREGATION	ivieal Preparation	 Preparation bench cleaned as per allergy cleaning SOP PPE applied as per FSP Clean utensils sourced. Identify foods required (check stored appropriately as per allergen storage in FSP) and check ingredient labels. Preparation of meal in isolation to other food preparation as per FSP. Meal checked as accurately prepared and/or plated by NA or supervisor (note this may happen on the plating line) The FSP must have a process for managing products decanted from original containers; including labelling with ingredients, allergen statements, use by dates & date decanted. 	(Std 3.2.2 – when processing food – take all necessary steps to prevent the likelihood of food being contaminated) Food Standards Australia & New Zealand (Std 3.2.2 – must ensure "eating and drinking utensils and food contact surfaces of equipment "is in a clean and sanitary condition".) Statewide Foodservice Best Practice Guideline (3.5.1) All meals, before leaving the kitchen, shall be checked for accuracy by a staff member trained in nutrition to the equivalent of HLTAHA039 and HLTAHA040.)	signed. Verification of the cleaning process to ensure no residual food product on benches or utensils with potential for cross contaminations No cross-contamination incidents noted or if noted, appropriate corrective action taken, recorded and signed. No inaccuracy incident noted, or if noted, appropriate corrective action taken, recorded and signed. All decanted products are in sealed containers and have a label indicating at a minimum – product name, ingredients, allergen statements, use by dates and date decanted.

	Meal process	Risk Management	Evidence	Audit verification
SERVICE	Meal Delivery	 Meal is checked as correctly plated, correct menu card (ie. Patient name, ward, bed and diet), is covered and not at risk of cross contamination. Meal is transported to the patient in a manner that minimises contact with other food e.g. on top of meal trolley/ on separate trolley Before meal is left with patient/resident ensure correct patient and meal using 3 approved patient identifiers (as per local policies & procedures) eg. patient name, DOB, URN (arm band) are checked with either the patient/resident or if unable to ascertain accurately, with the nurse allocated to that patient/resident If a patient with an allergen is not in the bed, check with nursing staff and do not leave the meal at the bed – return to the kitchen and notify the supervisor. No additions/substitutions to items on meal trays for patients with food allergens are to occur after meal tray has left the kitchen. 	Food Standards Australia & New Zealand (Std 3.2.2 – when transporting food – protect all food from the likelihood of contamination) NSQHS Std 6 Communicating for Safety Action 6.05 (Correct Identification and procedure matching) NSQHS Std 6 Communicating for Safety Action 6.07 (Clinical Handover) Food Standards Australia & New Zealand (Std 1.2.3 – information requirements – warning statements, advisory statements and declarations - foods for catering purposes that are exempt from carrying a label, the advisory statement must be provided in documentation accompanying the food)	No inaccuracy incident noted in clinical incident reporting system, or if noted, appropriate corrective action taken, recorded and signed. No cross-contamination incidents noted or if noted, appropriate corrective action taken, recorded and signed. No incidents recorded on patient/resident safety system of incorrect meal to patient/resident. Staff are checking correct patient before leaving the meal and there are no meals delivered to patients who have allergens, who are not in their bed. All meals to non-patient identified areas have Allergen CONTAINS and MAY CONTAINS labels on the food item.

		Where a prepared meal item (eg: Sandwich/Salad/hot meal) is being delivered from the kitchen without an identified patient name label for use as a general meal option e.g. day surgery unit, emergency department or a spare meal for use later that day, it needs to have a CONTAINS and a MAY CONTAINS allergen label attached.		
Mid-m	neal delivery	 Mid-meal is prepared according to the FSP and meal preparation section (cleaning, PPE, clean utensils, separate storage of food items). If in sealed packaging check packaging is intact, has been stored separately to foods containing allergens and complies with the labelling requirements for decanted products under Meal Preparation section. Check mid-meal item is labelled correctly with item, diet, patient name, ward & bed. Item is transported to the patient in a 	Food Standards Australia & New Zealand (Std 3.2.2 – when processing food – take all necessary steps to prevent the likelihood of food being contaminated) Food Standards Australia & New Zealand (Std 3.2.2 – must ensure "eating and drinking utensils and food contact surfaces of equipment "is in a clean and sanitary condition".) Food Standards Australia & New Zealand (Std 3.2.2 – when transporting food – protect all food from the likelihood of	Cleaning schedule completed and signed. Verification of the cleaning process to ensure no residual food product on benches or utensils with potential for cross contaminations No non-conformances re storage of allergen free food noted or if noted, appropriate corrective action taken, recorded and signed. No cross-contamination incidents noted or if noted, appropriate corrective action taken, recorded and signed. No incidents recorded on

	 manner that minimised contact with other food. Before meal is left with patient/resident ensure correct patient and meal using 3 approved patient identifiers (as per local policies & procedures) eg. patient name, DOB, URN (arm band) are checked with either the patient/resident or if unable to ascertain accurately with the nurse allocated to that patient/resident. In a common self-service area (e.g. dining room) ensure allergen free meals are delivered directly to the patient by a staff member (can be a nurse) who can verify the patient identity. No additions/substitutions to items on meal trays for patients with food allergens are to occur after meal tray has left the kitchen. 	NSQHS Std 6 Communicating for Safety Action 6.05 (Correct Identification and procedure matching) NSQHS Std 6 Communicating for Safety Action 6.07 (Clinical Handover)	patient/resident safety system of incorrect meal to patient/resident.
Meal assistance	 Staff assisting patients/residents with meals comply with personal hygiene requirements and PPE. Staff ordering test meals identifies the patient as having a food allergy via the diet meal order system and/or via phone to the menu office. 	Food Standards Australia & New Zealand (Std 3.2.2 – when engaging in any food handling operation take all practicable measures to ensure his or her body, anything from his or her body, and anything he or she is wearing does not contaminate food or surfaces likely to come into contact with	

	food)	
	NSQHS <i>Std 6</i> Communicating for Safety <i>Action</i> 6.05 (Correct Identification and procedure matching)	
	NSQHS <i>Std 6</i> Communicating for Safety <i>Action</i> 6.07 (Clinical Handover)	

Support Programs for Food Allergen Management in Foodservice – Best Practice Guideline

Support Program	Risk management	Evidence	Audit verification
Policy	 A policy is in place to manage identification, documentation and communication of food allergies to appropriate areas; food procurement, production, storage, distribution, service; training of relevant staff, auditing, incident reporting and management; and supporting activities. 	NSQHS Std 1 Clinical Governance Action 1.07 (Policies and Procedures)	Policy/procedure on facility policy/procedure register.
Standard recipes	 All meal items have a standard recipe that identifies allergens and ingredients of concern (e.g. salicylates, meta bisulphite etc). Recipes are followed with all mixed ingredients checked for changes to specifications Menu or recipe substitutions are checked with a dietitian before supplying item to a patient with a food allergy/intolerance. 	Food Standards Australia & New Zealand (Mandatory Advisory Statements 1.2.3 – foods for catering purposes that are exempt from carrying a label, the advisory statement must be provided in documentation accompanying the food) Statewide Foodservices Best Practice Guideline (3.2.1) All facility menus shall be reviewed and assessed biennially by a dietitian with a focus minimising allergic food reactions	Standard recipe noted for all on-site prepared meal items. Standard recipe includes allergen information and diet suitability. Cook has signed off on all recipes as prepared noting any variations to ingredients and communication log entry number Recipe sign off sheet and communication log matches.

Training	 Allergy awareness and process training is included in orientation for all clinical, ward administration and foodservice staff. All clinical staff are trained in food allergy awareness and processes annually All foodservice staff are trained in food allergy awareness, food safety and allergy processes annually. 	NSQHS Std 1 Clinical Governance Action 1.20 (Safety and quality training) Food Standards Australia & New Zealand (Std 3.2.2 - A food business must inform all food handlers working for the food business of their health and hygiene obligations)	Training records indicate that all appropriate staff are trained annually.
	All administration staff involved in patient admissions are training in food allergy awareness and processes annually.	Statewide Foodservices Best Practice Guideline (3.5.2) all staff shall be appropriately trained for food allergy awareness.	
Communication & Awareness	 Food Allergy management flow chart is displayed in foodservice areas, clinical food areas (e.g. ward pantries) and on admission procedures. Food ingredients including nutrition content and declarable allergens are available for all food items on the menu including mid-meal items. 	Food Standards Australia & New Zealand (Mandatory Advisory Statements 1.2.3 – foods for catering purposes that are exempt from carrying a label, the advisory statement must be provided in documentation accompanying the food)	Food Allergy Management flow charts displayed in all appropriate areas. Staff are aware of and can verbalise Food Allergy Management process. Ingredients and allergen lists are available for all menu items.
Food bought from home.	• A policy/procedure is in place to deal with food bought from home to ensure it is appropriately labelled, stored and handled while in the facility so as to ensure no cross contamination occurs with allergy free food/meals.	NSQHS <i>Std 1</i> Clinical Governance Action 1.07 (Policies and Procedures)	Policy/procedure on facility policy/procedure register. All external food is stored appropriately and labelled as per the FSP.

Cleaning and sanitising.	 Cleaning procedure written and displayed for pre-cleaning prior to preparation of allergy free meal. All surfaces and utensils cleaned and sanitised as per procedure prior to preparing allergy free meal PPE available and clearly identified for use for Allergy free meal preparation 	Food Standards Australia & New Zealand (Std 3.2.2 – must ensure "eating and drinking utensils and food contact surfaces of equipment "is in a clean and sanitary condition".)	Cleaning schedules completed and signed as per FSP. Audit of workplace shows all PPE available and clearly identified.
Verification (auditing)	 Internal audits of the Food allergen management processes are conducted regularly as per the food safety program auditing schedule or after a food allergy incident. External audit completed at least annually as per FSP. 	Statewide Foodservices Best Practice Guideline (3.4.6) Regular audits should be undertaken to ensure continual quality improvement of food service delivery. Food Act (2006) Qld 98 (e) a food safety program for a business must – provide for regular review of the program to ensure it is appropriate for the food business. Food Act (2006) Qld 158(2) The licensee must have compliance audit of the (food safety) program conducted, by an appropriate auditor for the food business.	Internal audits completed and any non-conformances show corrective actions taken. External 3 rd party audits completed as per schedule and any non-conformances are actioned and reported appropriately.

Incident management	A process is in place and documented in	NSQHS Std 1 Clinical Governance	Incidents are logged including all
	the FSP in the event a patient has an	Action 1.11 (Incident	corrective actions and are recorded in
	allergic reaction to a food delivered to	Management systems and	the patient/resident safety system.
	that patient from the kitchen. The process	open disclosure)	
	includes instructions related to keeping		
	the meal, diet card/order and notification		
	to prevent other patients with that known		
	food allergen from receiving the same		
	food/meal item.		
Reporting	Results of audits are reported at Facility	Statewide Foodservice Best	Audit reports are minuted in the
Neporting	Quality and Safety Meetings	Practice Guideline (3.1.1) A	Facility Quality and Safety Meeting
	Quality and surety Meetings	governance system shall be in place	minutes.
	Non-conformances and incidents are fully	for Food and Nutrition Services	
	investigated, and reports are completed	through a multidisciplinary	Non-conformances are matched to
	and lodged as per the organisations	committee.	incident log in facilities incident
	incident management reporting systems.	NSQHS <i>Std 1</i> Clinical Governance	reporting system.
		Action 1.08 (Measurement	
		and quality improvement)	

References

Australian Commission on Safety and Quality in Health Care, 2021. National Safety and Quality Health Service (NSQHS) Standards (Second Edition), <u>National Safety and Quality Health Service Standards</u>, <u>Second Edition</u> (Accessed 15 Jan 2024).

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